



Cutting Report - Drills

Customer:			
Customer No.:		Person in contact:	
Phone:		Fax:	
Division / Section:			
Ref.-No.:			

Component:			
Component No.:			
Work material:		Hardness:	HB
Work material No.:		Hardness:	HRC
Treatment:		Strength:	N/mm ²

Drill diameter:		mm	Depth of hole:		mm
Type of hole:					

Type of machine:					
Performance:		kW	n (max.):		1/min
Working direction:			Size of holder:		
Type of tool holder:					
Lubrication:					

Drill No.:	1	2	3	4	5
Brand name:					
Type:					
Remarks:					
n (1/min):					
v _c (m/min):					
f (mm/U):					
v _f (mm/min):					
No. of work piece:					
No. of holes:					
Tool life (m):					
Tool wear VB (mm):					
Tool life limit:					

Chip shape:	Summary / Comments:
Long chip <input type="checkbox"/>	
Short chip <input type="checkbox"/>	
Winding chip <input type="checkbox"/>	

Date:		Signature:	
-------	--	------------	--